



# HTP

**Hita  
Technology  
Plastic**

030155/02 Sanitary

## HTP<sub>push</sub> & HTP<sub>push3.2</sub> PRESSURE TEST PROTOCOL FOR SANITARY APPLICATIONS (according to DIN 1988)

Project \_\_\_\_\_

Building site \_\_\_\_\_

Client \_\_\_\_\_ installing company \_\_\_\_\_

Name of the person carrying out test \_\_\_\_\_

Start of the test: Date \_\_\_\_\_ Time \_\_\_\_\_

Area tested \_\_\_\_\_

Was the piping filled and fully vented with filtered water?  Yes  No

Ambient temperature \_\_\_\_\_ °C Water temperature \_\_\_\_\_ °C

Brand pipe \_\_\_\_\_  Ø16  Ø20  Ø25  
 Ø26  Ø32

Total pipe length \_\_\_\_\_ m

Visual check of the HTP fittings?  Yes  No

### INTRODUCTORY TEST

Max. allowed working pressure is 10 bar, the test pressure is 15 bar.  Yes  No  
Pressure at start of test: \_\_\_\_\_ bar \_\_\_\_\_ time

Stop the test after 30 minutes for 10 minutes, and then test again for 30 minutes.

Test pressure (30 minutes after start of the test) \_\_\_\_\_ bar \_\_\_\_\_ time

Test pressure (60 minutes after start of the test) \_\_\_\_\_ bar \_\_\_\_\_ time

Pressure loss per 5 minutes \_\_\_\_\_ bar  
(max. 0.1 bar per 5 minutes and max. 0.6 bar in total)

Was a leak established during the pressure test ?  Yes  No

Was the max. pressure loss exceeded during the pressure test ?  Yes  No

### MAIN TEST (immediately after the preparatory test for 2 hours)

Test pressure (at start of main test) \_\_\_\_\_ bar \_\_\_\_\_ time

Test pressure (after 2 hours) \_\_\_\_\_ bar \_\_\_\_\_ time  
(pressure loss may be max. 0.2 bar)

Was a leak established during the pressure test ?  Yes  No

Place \_\_\_\_\_ Date \_\_\_\_\_

Signature of client \_\_\_\_\_

Signature of installer \_\_\_\_\_

HITA TECHNOLOGY OF PLASTIC SYSTEMS S.L. - Insc.Reg. Merc. de Granada, Tomo 1475, Folio Gr-42209, CIF/VAT: ESB19507789

